

# PERMAFROST™ E

# **PRODUCT DESCRIPTION**

Permafrost E is an ethylene glycol based heat transfer fluid for use in higher temperature, heavy duty applications. This material contains a fully formulated blend of corrosion inhibitors to provide exceptional freeze point and burst protection while maintaining the integrity of your system and equipment.

Our unique blend of corrosion inhibitors is engineered to protect mixed metal systems from corrosion, provide exceptional freeze point depression, and maintain heat exchange surfaces. Permafrost heat transfer fluids are manufactured using only virgin glycol to ensure premium performance and reliability.

## **APPLICATIONS**

Permafrost E delivers superior protection in conditions from -51.1°C to 176.68 °C in the following applications:

Natural Gas Compressor Engines High/Low Speed Stationary Engines Heat Tracing Direct or Indirect Fired Line Heaters Standby Generators Air Compressor Engines

Permafrost E can be used safely in a wide array of applications and will not mar elastomers, seals, or other construction materials, but is not recommended for galvanized steel systems unless etching of zinc and magnesium based coatings is deemed acceptable.

#### **PACKAGING**

205L Drum, 1,000 L Tote/IBC (Intermediate Bulk Container), Truck.

## **TECHNICAL DATA**

Ethylene Glycol, V%	~ 93	Typical Physical Properties:	
Inhibitors	~ 7	BP @ 760 mm Hg (50%)	107.22 °C
Colour	Bright yellow or tailored	Flash point	None
Specific Gravity	1.125 – 1.130	VP mm Hg (50% @ 20°C)	13.31
рН	8.5 – 10.5	Thermal Conductivity (50% @ 20°C)	0.225
Reserve Alkalinity, 100%	+20.0	Specific Heat (50% @ 20°C)	0.81
		Viscosity, cP (50% @ 20°C)	3.37

Typical physical properties of aqueous solutions:

FP °C	<b>V</b> %	BP °C
-4.4	10	100.56
-9.4	20	101.67
-12.8	25	102.78
-16.1	30	103.33
-20.0	35	104.44
-25.0	40	105.56
-36.7	50	107.22



# PERMAFROST™ P

# **PRODUCT DESCRIPTION**

Permafrost P is a non-toxic propylene glycol based heat transfer fluid for use in a wide array of industrial applications. This material contains a fully formulated blend of corrosion inhibitors to provide exceptional freeze point and burst protection while maintaining the integrity of your system and equipment.

Our unique blend of corrosion inhibitors is engineered to protect single and mixed metal systems from corrosion, provide exceptional freeze point depression, and maintain heat exchange surfaces. Permafrost heat transfer fluids are manufactured using only virgin glycol to ensure premium performance and reliability.

#### **APPLICATIONS**

Permafrost P delivers superior protection in conditions from -45.6°C to 162.78°C in the following applications:

HVAC (Heating, Venting, Air Conditioning) Natural Gas Compression Engines Ice Melt Systems LNG Vaporizers Natural Gas Heaters Waste Heat Recovery Solar and GSHP Systems Arenas

Permafrost P can be used safely in a wide array of applications and will not mar elastomers, seals, or other construction materials, but is not recommended for CPVC (chlorinated polyvinyl chloride). Test data indicates that glycols can weaken this material and that ethylene or propylene glycol use can marginalize the integrity of CPVC.

## **PACKAGING**

20 L Pail, 205L Drum, 1,000 L Tote/IBC (Intermediate Bulk Container), Truck.

## **TECHNICAL DATA**

Propylene Glycol, V%	>93	Typical Properties of 40% by volume solut	ion:
Inhibitors	>6	BP @ 760 mm Hg 103	3.89 °C
Colour	Bright yellow or tailored	Flash point (40%)	None
Specific Gravity	1.049 – 1.059	VP mm Hg (40% @ 37.78° C)	44.3
рН	8.5 – 11.5	Thermal Conductivity (40% @ 37.78° C)	0.24
Reserve Alkalinity, 100%	11.0 Min.	Specific Heat (40% @ 37.78)	0.91
Evaporation Rate	<1	Viscosity, cP (40% @ 37.78)	2.3

Typical physical properties of aqueous solutions:

FP °C	<b>V</b> %	BP °C
-3.3	10	100.00
-7.2	20	100.56
-9.4	25	101.11
-12.8	30	102.22
-16.7	35	102.78
-21.1	40	104.44
-33.3	50	106.11





#### PRODUCT DESCRIPTION

Permafrost T is a fully formulated desiccant for natural gas comprised of triethylene glycol blended with superior corrosion inhibitors for use in dehydration systems. Permafrost T delivers exceptional dew point depression combined with superior hydrocarbon separation while protecting your system from organic acids created in the regen phase of dehydration systems.

Our unique blend of corrosion inhibitors were specifically engineered to provide greater stability and prolonged service life. Our superior corrosion inhibitors deliver greater reserve alkalinity marginalizing the effects of organic acids caused by oxidation.

#### **FLEXIBILITY**

Permafrost T can be added to existing analogues of inhibited triethylene glycol without effecting either fluid. In fact, addition of Permafrost T can actually improve the performance of your existing fluid. Please note, we highly recommend having your fluid analyzed prior to commingling any material to ensure that your existing system is suitable for continued use.

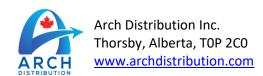
Permafrost T can also be utilized in air dehydration systems where humidity control is desired for protection against extreme rusting.

### **PACKAGING**

205L Drum, 1,000 L Tote/IBC (Intermediate Bulk Container), Truck.

#### **TECHNICAL DATA**

Composition V%		Typical Physical Properties:	
Triethylene Glycol	>95	BP @ 760 mm Hg	~ 210 °C
Inhibitors	>4	Flash Point	>148.89 °C
Colour	Water-white	VP (mm Hg @ 204.4 °C)	70 – 75
Specific Gravity	1.12 – 1.13	Thermal Conductivity @ 204.4 °C	0.1 - 0.15
pH, 50% solution	8.0 - 10.0	Specific Heat @ 204.4 °C	0.7 - 0.75
Reserve Alkalinity, new	>5.0	Viscosity, cP @ 20 °C	49.0
		Ht of Vaporization (btu/lb@1atm)	166





# PERMAFROST™ CAV PRO

# **PRODUCT DESCRIPTION**

Permafrost Cav Pro (cavitation protection) is an ethylene glycol based heat transfer fluid for use in higher temperature, heavy duty applications. This material contains a fully formulated blend of corrosion inhibitors to provide an exceptional coolant while protecting wet-sleeve liners in natural gas fired equipment.

Our unique blend of corrosion inhibitors is engineered to protect mixed metal systems from corrosion, provide exceptional freeze point depression, and maintain heat exchange surfaces. Permafrost heat transfer fluids are manufactured using only virgin glycol to ensure premium performance and reliability.

## **APPLICATIONS**

Permafrost Cav Pro delivers superior protection in conditions from -51.1°C to 176.68 °C in the following applications:

Natural Gas Compressor Engines High/Low Speed Stationary Engines Heat Tracing Direct or Indirect Fired Line Heaters
Standby Generators
Air Compressor Engines

Permafrost Cav Pro can be used safely in a wide array of applications and will not mar elastomers, seals, or other construction materials, but is not recommended for galvanized steel systems unless etching of zinc and magnesium based coatings is deemed acceptable.

#### **PACKAGING**

205L Drum, 1,000 L Tote/IBC (Intermediate Bulk Container), Truck.

# TECHNICAL DATA - Permafrost Cav Pro 100, v%

Ethylene Glycol, V%	≥ 92	Typical Physical Properties Permafrost	Cav Pro 50:
Inhibitors	≥ 8	BP @ 760 mm Hg (50%)	~ 107.22 °C
Colour	Bright blue or customized	Flash Point	None
Specific Gravity	~ 1.125 – 1.130	VP mm Hg (50% @ 20°C)	~ 13.31
рН	~ 8.5 – 10.5	Thermal Conductivity (50% @ 20°C)	~ 0.225
Reserve Alkalinity, 100%	~ 15.0 min	Specific Heat (50% @ 20°C)	~ 0.81
		Viscosity, cP (50% @ 20°C)	~ 3.37

Typical physical properties of aqueous solutions:

FP °C	V%	BP °C
-4.4	10	100.56
-9.4	20	101.67
-12.8	25	102.78
-16.1	30	103.33
-20.0	35	104.44
-25.0	40	105.56
-36.7	50	107.22